DAVEY

WATER PRODUCTS



SELF PRIMING SOLID HANDLING PUMP

PRODUCT DESCRIPTION

Single stage open vane, semi vortex self priming centrifugal pumps driven by single or three phase TEFC motors.

APPLICATIONS

Ideal for pumping effluent water or water containing soft solids in suspension, such as:

- · Dairy or piggery waste
- Liquid food transfer
- Water transfer

FEATURES & BENEFITS

Also available in 220 volt 60Hz single phase and 380 volt 60Hz three phase.

Semi vortex open vane impeller

 Allows safe pumping of soft solids with little chance of blockage

Solid cast iron casing and impellerLong service life

Mechanical seal is grease packed with grease nipple

- Easy maintenance
- Able to withstand abrasives in the pumped fluid for longer

Inspection cover held by two wing nuts

- · Easy access for cleaning
- Quick clearance adjustments

Choice of 240 / 480 volt single phase and 415 volt three phase, 50Hz models

 Making installation possible in most sites with electric power

Single phase models are capacitor start / capacitor run design

Ensures ample starting torque with less likelihood of jamming when solids are present

Automatic resetting motor overload in all single phase models

 Protects the motor in the event of blockage or voltage supply problems

Davey manufactured TEFC, IP56 motor

- Resistant to vermin, dust and jets of water
- Able to be installed in wash down areas safely (subject to local regulations)

Oversized motor used, with ample power reserve

- More reliable in poor voltage and/or high ambient temperature installations
- Able to pump water with heavy soft solids without overloading the motor (up to SG 1.2)

Single phase models come complete with 1.8m lead with 15amp plug for easy connection to 240v power. 480v single phase and 415v 3 phase installations require "hard wiring".

OPERATING LIMITS

Max. flow (nil suction)	600lpm
Max. self prime (height)	6m
Max. soft solids (size)	20mm
Max. water temperature	70°C
Min. water temperature	1°C
Max. ambient temperature	e 50°C
Max. specific gravity	1.2
Inlet size 2	21/2" BSP(F)
Outlet sizes	2" BSP(F)



TECHNICAL SPECIFICATIONS

MATERIALS OF CONSTRUCTION

PART

MATERIAL

Suction cover Pump body & yoke Inspection cover Impeller Inspection cover shims Inspection cover wingnuts (size) Seal ring (stationary) Seal ring (rotating) Seal grease

Cast iron* Cast iron* Cast iron* Stainless steel

Cast iron*

Bronze 3/8"BSW Ceramic Carbon BP energrease LS2 Nitrile rubber

Glass filled nylon 6

*Grade AS1830/T-180

Orings & gaskets Priming plug

TOTAL HEAD (m) 20 16 12 8 50 100 150 200 250 300 350 400 450 500 550 600 FLOW (Ipm)

HYDRAULIC PERFORMANCE

ELECTRICAL DATA

Supply voltage Phase Input power (P1) Output power (P2) Capacitor - run Capacitor - start Full load current Locked rotor current Motor eff (%) @ FL Insulation class IP rating Starting (1 phase)

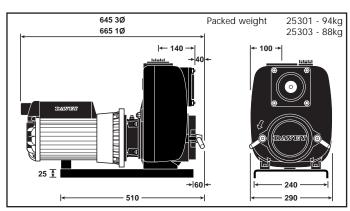
253	301	25303
240V	480V	415V
Single	Single	Three
2.6kW	2.6kW	2.4kW
2.1kW	2.1kW	2.0kW
40μF	40μF	-
120μF	120μF	-
11A	5.5A	4.2A
70A	60.9A	30.6A
80%	80%	83%
Class F		
IP56		
CSCR	CSCR	N/A

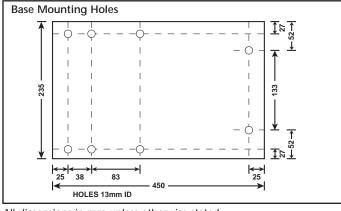
Single phase units should be restricted to no more than 20 starts per hours e phase units must be connected via a magnetic contactor with "quick-trip" or M10 rated overloads. Single phasing protection is strongly recommended.

INSTALLATION & PRIMING

- Fit strainer to bottom of suction pipe only where blockage of such a strainer is unlikely
- A foot valve is **not** required
- To prime, fill pump body with water then allow pump to run until drawing water
- 415v 3 phase motors must be connected to a suitable magnetic contactor with M10 rated "quick trip" thermal overloads

DIMENSIONS





All dimensions in mm unless otherwise stated.

This literature is not a complete guide to product usage. Further information is available from your Davey dealer, Davey Customer Service Centre and from the relevant product Installation and Operating Instructions. This data sheet must be read in conjunction with the relevant product Installation and Operating Instructions and all applicable statutory requirements. Product specifications may change without notice. ® Davey is a registered trademark of Davey Products Pty Ltd. © Davey Products Pty Ltd 2002.



DEPEND

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